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NOTES:

1. TORQUE TO 43 N*m (31 FT-LB).

2. CLEAN MOUNTING SURFACE WITH ISOPROPYL ALCOHOL PRIOR TO ADHERING STICKER.

3. FOR SERVICE:

1. ASSEMBLE ITEMS BEFORE PACKAGING.

2. PACKAGE ITEMS IN A MANNER THAT THEY WILL NOT BE DAMAGED DURING SHIPPING/STORAGE.

3. PACKAGE KIT IN A PLASTIC BAG WITH P/N, DESCRIPTION, REVISION, AND PO#; ONE KIT PER BAG.

4. LABEL PACKAGE TO INCLUDE:

1. PO NUMBER AND DATE

2. ASSEMBLY NUMBER

3. BAR CODE OF ASSEMBLY (CODE 128)

4. ASSEMBLY DESCRIPTION

5. ASSEMBLY REVISION

6. WEIGHT (LBS/KGS)

REVISION HISTORY

REV	DATE	DESCRIPTION	ECO	BY
A	4/19/2018	INITIAL RELEASE	15948	BA

Exploded view diagram of a handle assembly. Callouts include: 1. Knob (10/1), 2. Washer (8/2), 3. Cap (9/2), 4. Extrusion (7/1), 5. Wear strip (2/1), 6. Screw (6/2), 7. Extrusion (2/1), 8. Extrusion (2/1), 9. Extrusion (2/1), 10. Extrusion (2/1).

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	050-5426	DECAL, HORIZ, HBAR, S5/S7, RT	1
2	050-5427	DECAL, HORIZ, HBAR, S5/S7, LT	1
3	110-3566	Screw, M8x1.25, 20mm, SHC, HK, AS, NP, EC-B, Gr-12.9	2
4	120-3452	WASHER, M8, 24 OD, SS	1
5	718-5965	WELDMENT, HBAR, SC5/7	1
6	740-8262	SCREW, M4 X .7, 10mm, SHCS, HK, SS	2
7	740-9229	EXTRUSION, TOP, HBAR 50mm, S5/S7	1
8	740-9231	WEAR STRIP, FORE/AFT, HBAR, S5/S7	2
9	740-9232	CAP, TOP, HBAR 50mm, S5/S7	2
10	740-9243	ASSY, KNOB, FORE/AFT, HBAR 50mm, S5/S7	1

CLASS OF WORK

UNLESS OTHERWISE SPECIFIED DIMS ARE IN mm. TOLERANCES FOR MEASURE OF LENGTH ARE:

ANGLES = ±2°

	0.5 to 3	> 3 to 6	> 6 to 30	> 30 to 120	> 120 to 400	> 400 to 1000	> 1000 to 2000	> 2000
FINE	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	----
MEDIUM	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
COARSE	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
VERY COARSE	----	±0.5	±1	±1.5	±2.5	±4	±6	±8

MATERIAL

SEE BOM

FINISH

SEE BOM

VENDOR:

P/N:

THIRD ANGLE PROJECTION

CORE HEALTH & FITNESS, LLC

4400 NE 77th Ave., Suite 300

Vancouver, WA 98662

CORE PART NO

718-5964

REV

A

TITLE

ASSY, TOP, HBAR, SC5/7

SCALE: 1:3

SHEET 1 OF 1

SHEET SIZE: B

DOCUMENT STATUS:

RELEASE

NOTICE OF PROPRIETARY INFORMATION

THIS DOCUMENT SHALL NOT BE REPRODUCED NOR SHALL THE INFORMATION CONTAINED HEREIN BE USED BY OR DISCLOSED TO OTHER EXCEPT AS EXPRESSLY AUTHORIZED BY CORE HEALTH & FITNESS, LLC.

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